

IN SPECIFICATION:

Please amend paragraph 20 as follows:

In Figure 1a there is shown a mold 1 defining a pocket or depression 8 therein. Rimming the opening of the depression 8 is an ~~annual~~ annular mold sealing surface 2.

Please amend paragraph 22 as follows:

Referring to Figures 1a and 1b, in a cupping operation, a first sheet of filter material 7 such as of the type used in paper coffee filters, is positioned between the mold 1 and the form 3. The form is then moved axially such that the bolt 4 fits or presses into the depression 8 and thereby shapes the first sheet 7 to the shape of the depression. This operation, which can be done manually or with an electrically driven press, creates a flanged filter cup 9. The cup flange 9' on the filter cup 9 (see Fig. ~~1a~~ 1c) is formed by compression between the mold and bolt carrier sealing surfaces 2, 6.